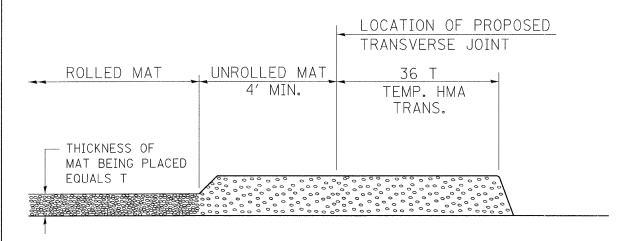
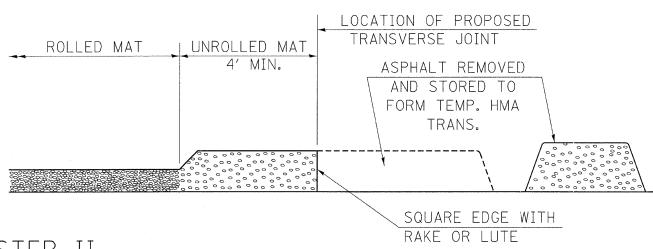
TEMPORARY HOT-MIX ASPHALT TRANSITIONS



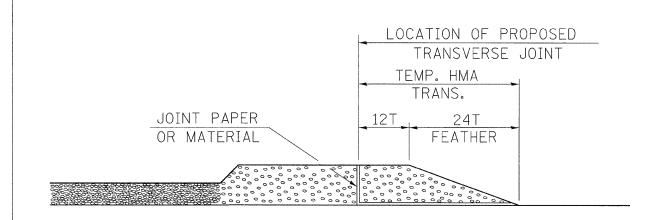
STEP I

- 1. PLACE HOT-MIX ASPHALT MAT, LENGTH 36 TIMES THE THICKNESS OF THE MAT BEING PLACED PAST THE PROPOSED TRANSVERSE JOINT LOCATION USING NORMAL OPERATING PROCEDURES.
- 2. EXTREME CARE SHOULD BE TAKEN TO MAINTAIN ENOUGH MATERIAL IN FRONT OF THE SCREED TO MAINTAIN REQUIRED PAVING DEPTH.



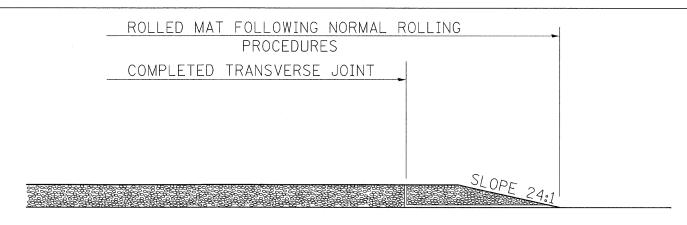
STEP II

- 1. MOVE THE PAVER OUT OF THE WAY AND REMOVE THE ASPHALT FROM THE AREA OF THE PROPOSED TEMPORARY HOT-MIX ASPHALT TRANSITION.
- 2. SQUARE UP THE END OF THE MAT WITH A RAKE OR LUTE.
- 3. NOTE THAT THE MAT WITHIN 4' OF THE END OF JOINT IS NOT TO BE ROLLED AT THIS TIME.



STEP III

- 1. JOINT PAPER OR OTHER PRESELECTED JOINT MATERIAL IS THEN PLACED IN THE CLEARED AREA AND THE EXCESS ASPHALT USED TO HAND FORM A TRANSITION TO THE DIMENSIONS SHOWN ABOVE.
- 2. NOTE THAT IN CONSTRUCTING THE TRANSITION, THE MAT DEPTH IS CONTINUED AS PART OF THE TRANSITION BEFORE FORMING THE FEATHER.



STEP IV

- 1. COMPLETE TEMPORARY TRANSITION BY ROLLING.
- 2. TO RESUME PAVING, AT THE JOINT, REMOVE TEMPORARY TRANSITION AND DISPOSE OF THE MATERIAL ACCORDING TO ART. 202.03 OF THE STD. SPECS. (COST INCLUDED IN THE CONTRACT).
- 3. CONSTRUCTING THE TEMPORARY TRANSITIONS WILL NOT BE PAID FOR SEPARATELY IN ACCORDANCE WITH ARTICLE 406.14 OF THE STANDARD SPECIFICATIONS.

REVISIONS
REDRAWN	2-15-89	
REVISED	8-16-94	
REVISED	01-09-07	
6	RESIZED	05-8-08

-								SI	D. 9-26	RESIZE	5 05-8	3-08
FILE	NAME =	USER NAME =	DESIGNED - L.F.S.	REVISED -			STANDARD DETAILS IL 242		SECTION	COUNTY	TOTAL	SHEET
0900	39-sht-standards-d9.dgn		DRAWN - T.W.K.	REVISED -	STATE OF ILLINOIS	HAR			102B-1	HAMIL TON	52	23
		PLOT SCALE =	CHECKED - J.W.F.	REVISED -	DEPARTMENT OF TRANSPORTATION	BELLEVE	1L 242			CONTRACT NO. 78067		
		PLOT DATE = 2/22/2011	DATE - 06/08/10	REVISED -		SCALE:	SHEET NO. 2 OF 2 SHEETS STA. TO STA.	FED. ROAD DIS	T. NO. ILLINOIS FED.	DIS FED. AID PROJECT		